PAVING BREAKERS

TOOL MAINTENANCE & REPAIR INFORMATION

Check BEFORE, DURING AND AFTER use of APT tools.

FIELD OPERATION:

Before:

- 1. Fill the oil reservoir with Air Tool oil or 10W equivalent.
- 2. Tighten nuts on the side rod bolts.
- 3. Check for play in fronthead with tool steel. Replace hex bushing if worn.
- 4. Check all nuts to ensure they are tight on the tool
- 5. Replace retainer if worn
- 6. Clean any water and/or dirt from air hose before connecting it to the tool.

During:

- 1. For your safety and that of others, keep tool against work at all times!
- 2. When moving from one work area to another, shut off tool.
- 3. Never run tool when steel bit is not against work.
- 4. Do not use tool as a wedge or prying instrument.
- 5. Refill oil reservoir approximately every two hours.
- 6. Check all nuts to ensure they are tight on the tool.

After:

- 1. Flush tool with cleaning solvent, then refill with Air Tool oil or 10W grade equivalent.
- 2. Do not leave tool in water or in dirt.

REMEMBER: PREVENTIVE MAINTENANCE WILL ASSURE MAXIMUM PERFORMANCE FROM ALL OF YOUR APT TOOLS.

- Check all nuts to ensure they are tight on the tool.
- 4. Store the tool well oiled.

TROUBLE SHOOTING GUIDE

If the tool runs erratically:

- Check all nuts to ensure they are tight on the tool.
- 2. Flush cleaning solvent through the tool and then refill immediately with Air Tool oil or 10W grade equivalent.
- If tool still runs erratically, disassemble and check the cleanliness of the valves. In addition, check for plugged cylinder ports.

If the tool has an air leakage around the backhead:

- 1. Disassemble and inspect the backhead to see if the throttle valve or "o"ring seal is damaged.
- 2. Tighten up all backhead nuts securely.

If the breaker is not hitting hard enough:

- Check all nuts to ensure they are tight on the tool.
- 2. If all nuts are tight, then check for wear on internal parts, if worn, parts should be replaced.
- 3. Check clearances between piston and cylinder very carefully.

If you cannot shut off the tool:

- 1. Immediately turn off air source, then disconnect air supply.
- 2. Disassemble backhead and inspect the throttle valve and "o" rings for damage.



MODEL 117 PAVING BREAKER

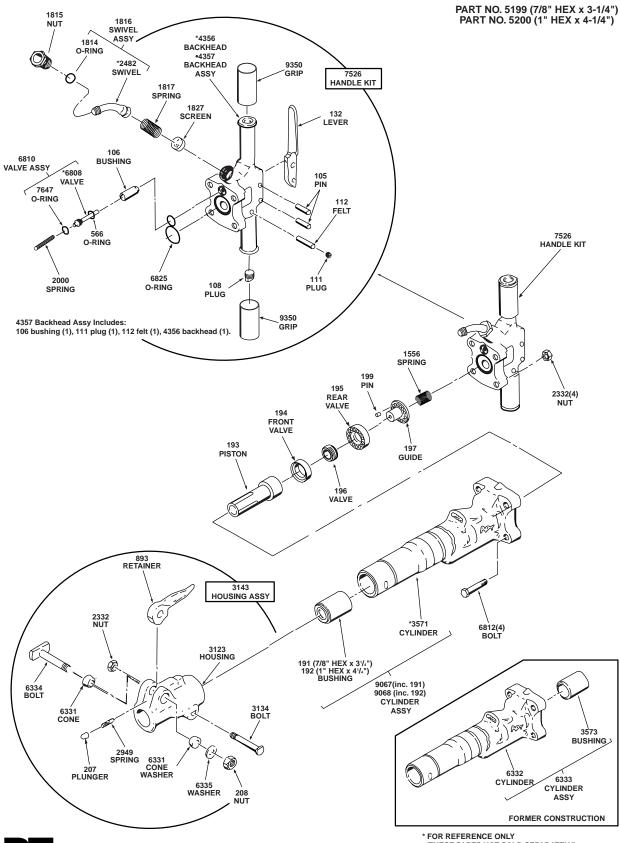
This 30 lb. class Paving Breaker is an ideal tool for light to medium demolition work as well as for use in confined areas. This lightweight tool can tear down concrete or brick walls, break up concrete floors, or be used in any other type of general demolition work.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	BPM	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
5199	7/8 x 3-1/4	1-3/4	3-3/8	1850	34-38	33	21-3/4	3/8 male
5200	1 x 4-1/4	1-3/4	3-3/8	1850	34-38	33	21-3/4	3/8 male

FEATURES ■ Automatic valve ■ Drop forged alloy steel handle ■ Built-in automatic oiler ■ Replaceable chuck bushing ■ Rubber handle grips ■ Latch type retainer **■** Swivel hose connection ■ Noise dampening muffler available ■ Four-bolt backhead

APT MODEL 117 PAVING BREAKER



MODEL 140 PAVING BREAKER

The Model 140 is a rugged, yet lightweight, Paving Breaker designed for light to medium construction work. It is ideally suited for plant maintenance work, such as light demolition of floors, pavement, frozen ground and masonry walls. This tool is also very popular for bridge deck jobs.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	ВРМ	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
17923	1x 4-1/4	1-7/8	4-1/4	1500	48	43	21-1/8	1/2 male

FEATURES

- **■** Automatic valve
- Drop forged alloy steel handle
- Built-in automatic oiler
- Rubber handle grips
- Latch type retainer
- Swivel hose connection
- Noise dampening muffler available
- Four-bolt backhead



APT MODEL 140 PAVING BREAKER PART NO. 17923 17939 BACKHEAD ASSY 17958 **GRIP (2)** 17942 BACKHEAD 17940 THROTTLE LEVER 17955 NUT (4) 17954 LOCK WASHER (4) 3508 THROTTLE 3528 Ø **VALVE ASS** 1380 THROTTLE ROLL PIN (2) VALVE 3225 598 SPRING RETAINING W RING 17951 AIR INLET 3224 SEAL 17950 SEAL 10081 SWIVEL 2225 __ 17975 O-RING O-RING 17944 OIL PLUG AIR INLET NUT 178 SCREEN 111 PLUG 17925 VALVE CASE 17928 SPACER 17957 O-RING Ø 17949 BOLT 17927 VALVE 0 17924 17952 17946 TAPPET BUŞHING CYLINDER VALVE ASSY 17926 COVER 17948 PISTON 17935 -BOLT (2) 17945 TAPPET 6235 RETAINER LATCH 18227 FRONTHEAD ASSY 17930 BUSHING 205 WASHER NUT 2897 Q, 18226 FRONTHEAD SPRING 18228 PLUNGER 17934 SPRING (2)

17933

LOCK-NUT (2)

rev. 5-99

17936

NUT (2)

MODEL 140A AIRGO-Line™ PAVING BREAKER

The Model 140A *Airgo*-Line is a 40 lb. class Paving Breaker. The ergonomically designed handle absorbs the excess harmful vibration to the hands and arms of the operator. This versatile tool can be converted into a classic 40 lb. Paving Breaker in minutes by just switching the ergonomic handle for a standard one. This tool is excellent for light to medium demolition work and concrete breaking.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	ВРМ	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
18041	1x 4-1/4	1-7/8	4-1/4	1500	48	43	21-1/8	1/2 male

FEATURES

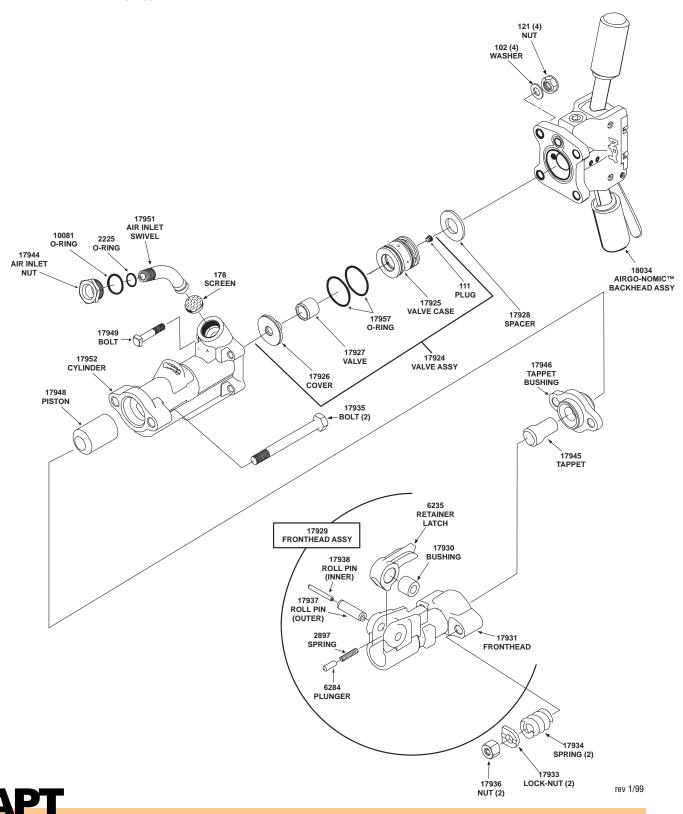
- AIRGO-Line™ Ergonomic backhead (interchangeable with standard handle)
- Less vibration doesn't mean less power, it delivers the same hitting power as the standard Model
- By reducing operator fatigue, efficiency and output is increased
- Automatic valve
- Built-in automatic oiler
- Latch type retainer

rev 1/9

APT MODEL 140A

AIRGO-Line™ PAVING BREAKER

PART NO. 18041



MODEL 160 PAVING BREAKER

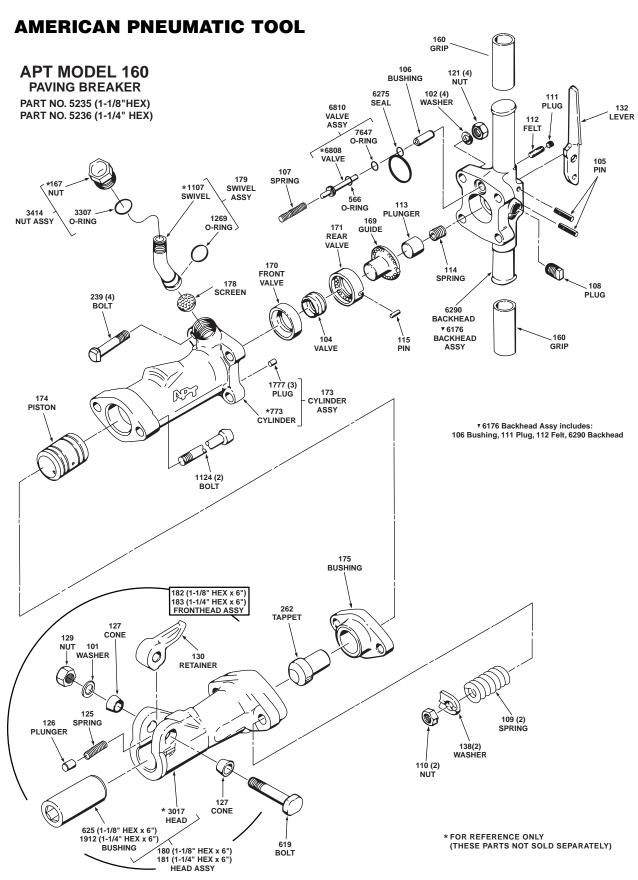
The model 160, a 60 lb. class Paving Breaker, is a hard-hitting tool that can be used for medium to heavy demolition work and concrete breaking. The 160 is the perfect all-around breaker and one of the best tools on the market for asphalt cutting applications.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	ВРМ	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
5235	1-1/8 x 6	2-1/4	4-1/8	1680	60-65	68		1/2 male
5236	1-1/4 x 6	2-1/4	4-1/8	1680	60-65	68		1/2 male

FEATURES

- **■** Automatic valve
- Drop forged alloy steel handle
- Built-in automatic oiler
- Replaceable chuck bushing
- Rubber handle grips
- Latch type retainer
- **■** Swivel hose connection
- Noise dampening muffler available
- Four-bolt backhead



MODEL 160A AIRGO-Line™ PAVING BREAKER

The Model 160 *Airgo*-Line is a 60 lb. class Paving Breaker. The ergonomically designed handle absorbs the excess harmful vibration to the hands and arms of the operator. This versatile tool can be converted into a classic 60 lb. Paving Breaker in minutes by just switching the ergonomic handle for a standard one. This tool is excellent for medium to heavy demolition work and concrete breaking.

SPECIFICATIONS

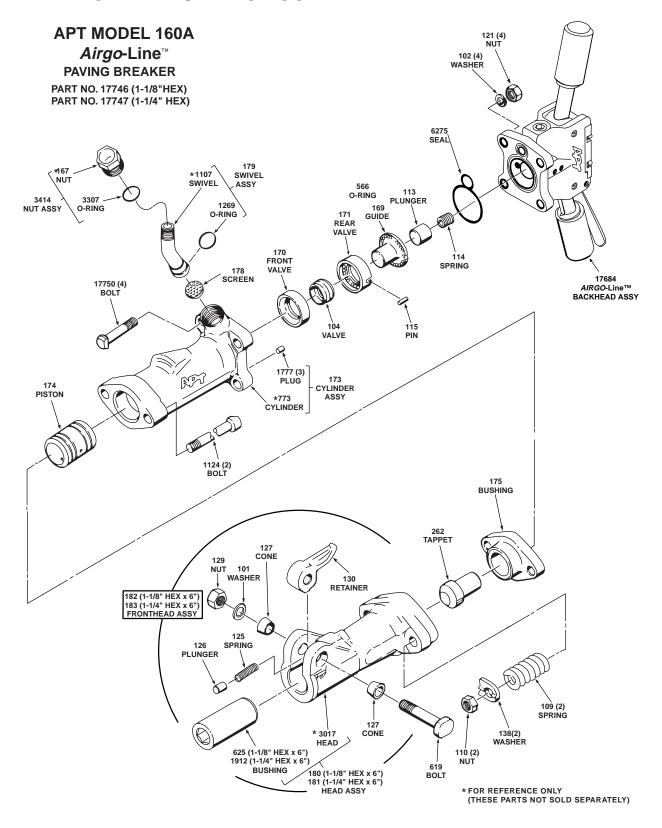
Part Number	Chuck Size inches	Bore	Stroke	ВРМ	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
17746	1-1/8 x 6	2-1/4	4-1/8	1680	60-65	87	28-1/4	1/2 male
17747	1-1/4 x 6	2-1/4	4-1/8	1680	60-65	87	28-1/4	1/2 male

FEATURES

- AIRGO-Line™ Ergonomic backhead (interchangeable with standard handle)
- Less vibration doesn't mean less power, it delivers the same hitting power as the standard Model
- By reducing operator fatigue, efficiency and output is increased
- **■** Automatic valve
- Built-in automatic oiler
- Latch type retainer



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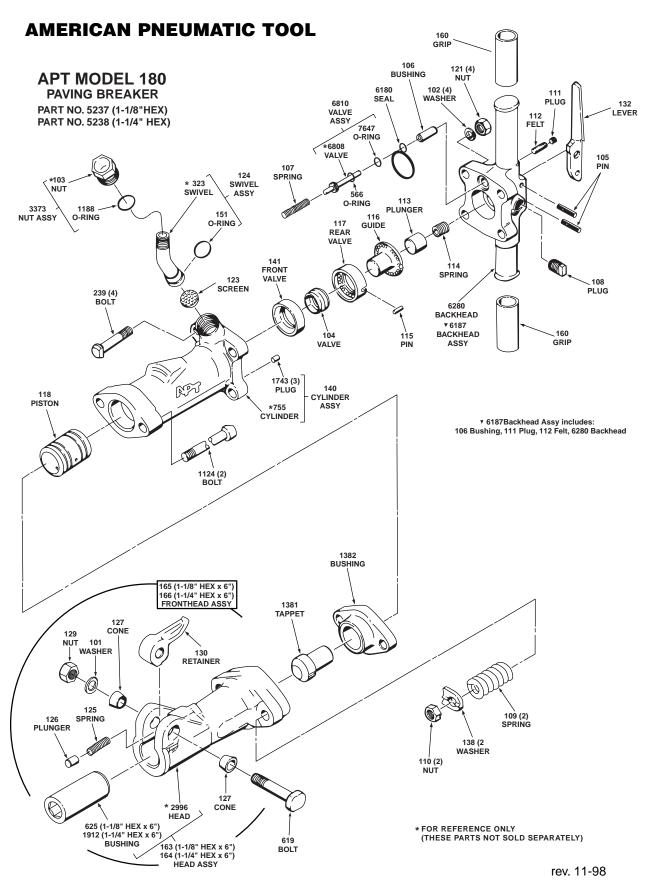
MODEL 180 PAVING BREAKER

Tough and dependable, the high performance model 180 is the most powerful air tool APT makes. It is designed for big jobs such as heavy demolition and concrete breaking. Since the model 180 has the ability to penetrate the hardest concrete it is the tool of choice for road building and foundation removal.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	ВРМ	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
5237 5238	1-1/8 x 6 1-1/4 x 6	2-5/8 2-5/8	6-1/8 6-1/8	1350 1350	75-80 75-80	93 93	_	3/4 male







MODEL 180A AIRGO-Line™ PAVING BREAKER

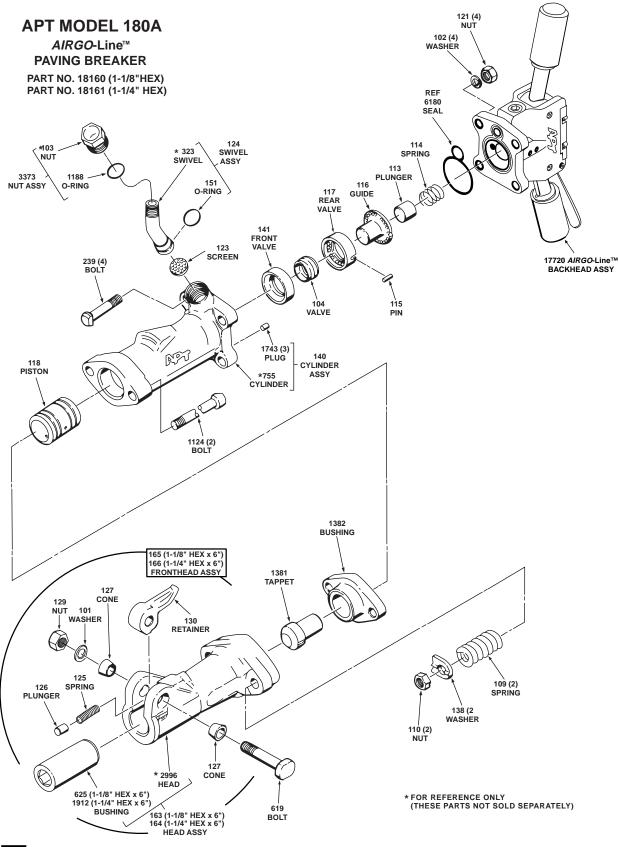
The Model 180A *Airgo*-Line is a 80 lb. class Paving Breaker. The ergonomically designed handle absorbs the excess harmful vibration to the hands and arms of the operator. This versatile tool can be converted into a classic 80 lb. Paving Breaker in minutes by just switching the ergonomic handle for a standard one. This tool is excellent heavy demolition work and concrete breaking.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	BPM	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
18160	1-1/8 x 6	2-5/8	6-1/8	1350	75-80	90	31	3/4 male
18161	1-1/4 x 6	2-5/8	6-1/8	1350	75-80	90	31	3/4 male

FEATURES ■ AIRGO-Line™ Ergonomic backhead (interchangeable with standard handle) ■ Less vibration doesn't mean less power, it delivers the same hitting power as the standard Model ■ By reducing operator fatigue, efficiency and output is increased ■ Automatic valve ■ Built-in automatic oiler ■ Latch type retainer

rev 1/99



APT

rev 1/99

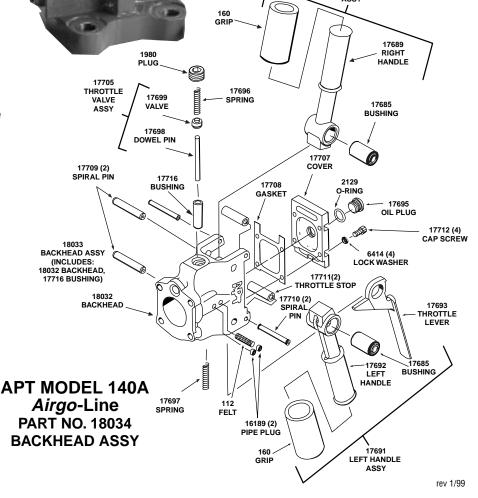
17688 RIGHT HANDLE

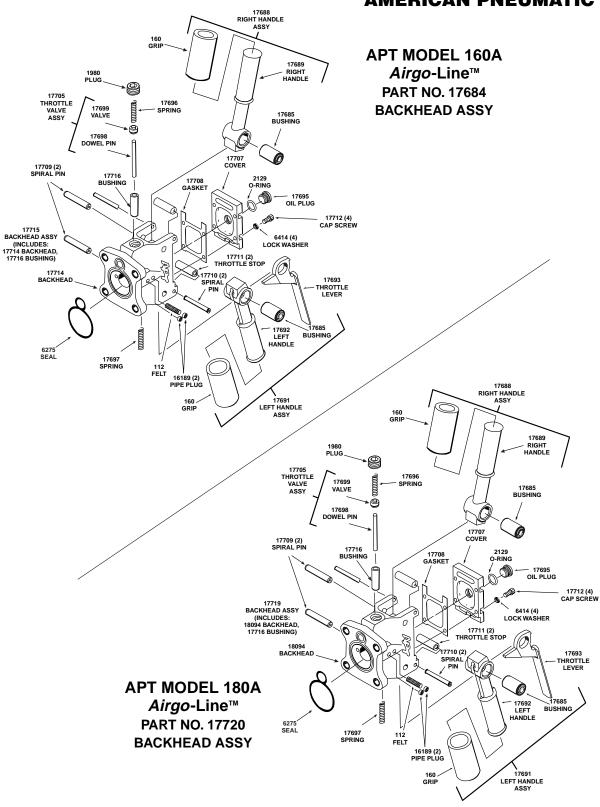
MODELS 140A/160A/180A PAVING BREAKER AIRGO-Line™ HANDLE

The Model *Airgo*-Line handle assembly is designed to be a vibration dampening handle. The ergonomically designed handle absorbs at least 50% of the harmful vibration to the hands and arms of the operator. These versatile handle assemblies can easily be adapted to the standard APT Model 140, 160, and 180 Paving Breakers by removing and reinstalling the four backhead nuts and bolts.

FEATURES

- Vibration dampening ergonomic handle designed to absorb the shock to the operator
- Handles are interchangeable with APT Models 140, 160, and 180; now you can convert your standard APT tool into an ergonomic model in minutes









AMERICAN PNEUMATIC TOOLS, INC.

MODEL 190 PAVING BREAKER

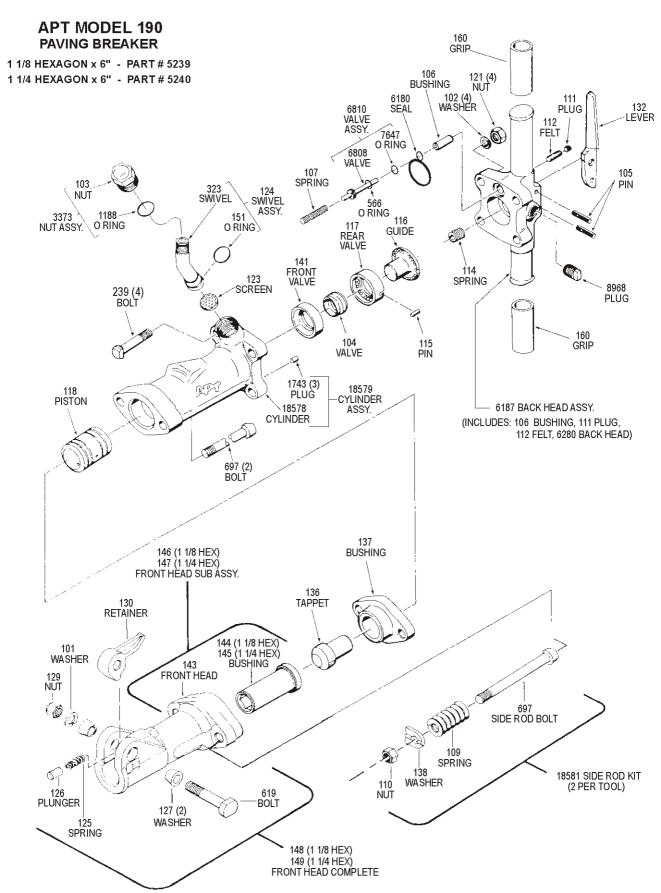
Tough and dependable, the high performance model 190 is the most powerful air tool APT makes. It is designed for big jobs such as heavy demolition and concrete breaking. Since the model 190 has the ability to penetrate the hardest concrete, it is the tool of choice for road building and foundation removal.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	BPM	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
5239	1-1/8 x 6	2-5/8		1350	75-80	91	29	3/4 male
5240	1-1/4 x 6	2-5/8		1350	75-80	91	29	3/4 male



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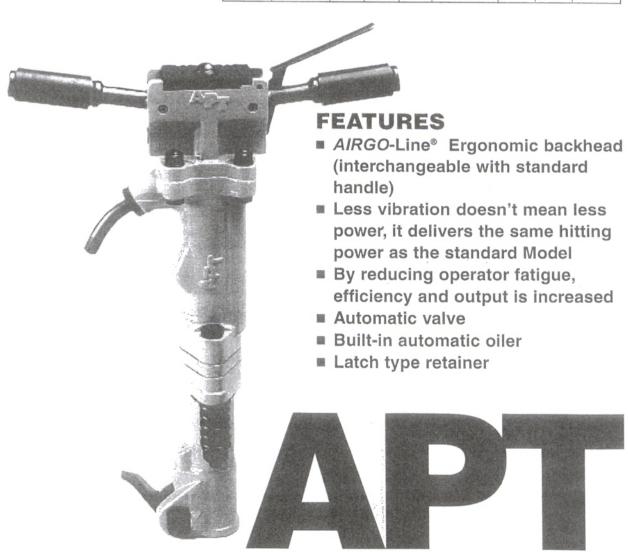
AMERICAN PNEUMATIC TOOLS, INC

MODEL 190A AIRGO-Line® PAVING BREAKER

The model 190A Airgo-Line is a 90lb class Paving Breaker. The ergonomically designed handle absorbs the excess harmful vibration to the hands and arms of the operator. This versatile tool can be converted into a classic 90lb Paving Breaker in minutes by just switching the ergonomichandle for a standard one. This tool is excellent for heavy demolition work and concrete breaking.

SPECIFICATIONS

Part Number	Chuck Size inches	Bore	Stroke	BPM	CFM @ 90 PSI inlet pressure	Weight lbs.	Length inches	Air Inlet NPT
18618		2-5/8	6-1/8	1350	75-80	87	31	3/4 male
18619		2-5/8	6-1/8	1350	75-80	87	31	3/4 male



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APT MODEL 190A AIRGO-Line® **PAVING BREAKER** 121 (4) NUT 1 1/8 HEXAGON x 6" - PART # 18618 1 1/4 HEXAGON x 6" - PART # 18619 102 (4) WASHÉR REF. 6180 SEAL 103 323 ^ SWIVEL 124 SWIVEL NUT 114 SPRING ASSY. 1188 3373 151 116 ORING NUT ASSY. O RING 117 **GUIDE** REAR VALVE 141 FRONT VALVE 123 239 (4) BOLT SCREEN 17720 AIRGO-LINE® 104 BACK HEAD ASSEMBLY 115 VALVE PIN 1743 (3) PLUG 18579 118 CYLINDER PISTON 18578 ASSY. **CYLINDER** 697 (2) BOLT 137 146 (1 1/8 HEX) BUSHING 147 (1 1/4 HEX) FRONT HEAD SUB ASSY. 136 TAPPET 130 RETAINER 144 (1 1/8 HEX) 145 (1 1/4 HEX) BUSHING 101 WASHER 143 FRONT HEAD 129 NUT 697 SIDE ROD BOLT 109 **SPRING** 138 18581 SIDE ROD KIT WASHER 110 (2 PER TOOL) 126 PLUNGER 619 NUT BOLT 127 (2) WASHER 125 SPRING 148 (1 1/8 HEX) 149 (1 1/4 HEX) FRONT HEAD COMPLETE